

Test Report

No. NGBHG1901081001

Date: 01 Apr 2019

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JIN HUA DA RONG PAINT CO.,LTD

THE 6TH FACTORY WORKSHOP, NO.399 OF SHICHENG ROAD, QIUBIN INDUSTRIAL AREA, JINHUA CITY, ZHEJIANG PROVINCE.

The following sample(s) was/were submitted and identified on behalf of the clients as : WATER-BASE PTFE COATING

SGS Job No. : NBHL1903003350CW - NB
Date of Sample Received : 22 Mar 2019
Testing Period : 22 Mar 2019 - 01 Apr 2019
Test Requested : Selected test(s) as requested by client.
Test Method : Please refer to next page(s).
Test Results : Please refer to next page(s).



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Ningbo Branch Chemical Laboratory

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Result Summary :

Test Requested	Conclusion
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, Council of Europe Resolution AP (2004) 1 and BfR recommendation – Overall migration	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation–Colour release	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation–Sensorial examination odour and taste test	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation–Specific migration of perfluorooctanoic acid (PFOA)	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation–Specific migration of perfluorooctane sulfonates (PFOS)	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation–Specific Migration of Chromium (III) and Chromium (VI)	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation–Specific Migration of Bisphenol A	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation–Specific Migration of Poycyclic Aromatic Hydrocarbons (PAHs)	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation–Specific Migration of Heavy Metal	PASS
German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments, Council of Europe Resolution CM/Res(2013)9 and BfR recommendation–Specific migration of heavy metal	PASS



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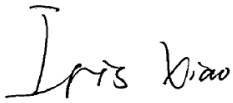
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Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Ningbo Branch



Iris Xiao
Approved Signatory



SGS-CSTC Standards Technical Services Co., Ltd.
Ningbo Branch Chemical Laboratory

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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description	Material (claimed by the client)
SN1	NGB19-010810.001	Silvery metal pot with black coating	ALUMINUM + NON STICK COATING

Remarks :

- (1) mg/dm² = milligram per square decimeter
- (2) mg/kg = milligram per kilogram
- (3) °C= degree Celsius
- (4) < = less than
- (5) MDL = Method Detection Limit
- (6) ND = Not Detected (< MDL)

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, Council of Europe Resolution AP (2004) 1 and BfR recommendation – Overall migration

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods; EN1186-9:2002 aqueous food simulants by article filling method; EN 1186-14:2002 substitute test.

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 001 Overall Migration</u>
3% Acetic Acid (W/V) Aqueous Solution	4.0hr(s)	100°C	10mg/dm ²	<3.0mg/dm ²
10% Ethanol (V/V) Aqueous Solution	4.0hr(s)	100°C	10mg/dm ²	<3.0mg/dm ²
95% Ethanol (V/V) Aqueous Solution (Rectified Olive Oil Substitute)	6.0hr(s)	60°C	10mg/dm ²	<3.0mg/dm ²
Isooctane (Rectified Olive Oil Substitute)	4.0hr(s)	60°C	10mg/dm ²	<3.0mg/dm ²

Notes :

- (1) Analytical tolerance of aqueous simulants is 2 mg/dm²
- (2) Analytical tolerance of fatty food simulants is 3 mg/dm²
- (3) Test condition & simulant were specified by client.



German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Colour release

Test Method : With reference to Kunststoffe im Lebensmittelverkehr, Part B II IX.

<u>Test Item(s)</u>	<u>Limit</u>	<u>001</u>
Colour release in 2% acetic acid (W/W) aqueous solution	★	Negative
Colour release in coconut oil	★	Negative

Notes :

- (1) ★ = No colour release.
- (2) Negative = No color release observed, Positive = Color release observed.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 and 31 with amendments and BfR recommendation-Sensorial examination odour and taste test

Test Method : With reference to DIN 10955:2004
 Test media: Distilled water
 No. of panelist: 6

<u>Test Item(s)</u>	<u>Limit</u>	<u>001</u>
Test time(hr)	-	4
Temperature(°C)	-	100
Sensorial examination odour (Point scale)	2.5	0
Sensorial examination taste (Point scale)	2.5	0

Notes :

- Scale evaluation:
- 0 – no perceptible difference
 - 1 – just perceptible difference
 - 2 – slight difference
 - 3 – marked difference
 - 4 – strong difference

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation-Specific migration of perfluorooctanoic acid (PFOA)

Test Method : With reference to EN13130-1:2004; analysis was performed by LC-MS.

Sample 001



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Simulant Used : 3% Acetic Acid
 Test Condition : 100.0 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	1st
Area/volume	-	dm ² /kg	-	3.2
Specific migration of Perfluorooctanoic acid(PFOA)	0.005	mg/dm ²	0.002	ND

Notes :

(1) Test condition & simulant were specified by client.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation-Specific migration of perfluorooctane sulfonates (PFOS)

Test Method : With reference to EN13130-1:2004; analysis was performed by LC-MS.

Sample 001

Simulant Used : 3% Acetic Acid (W/V) aqueous solution
 Test Condition : 100.0 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	1st
Area/volume	-	dm ² /kg	-	3.2
Specific migration of perfluorooctane sulfonates (PFOS)	0.01	mg/kg	0.01	ND

Notes :

(1) Test condition & simulant were specified by client.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments and BfR recommendation-Specific Migration of Chromium (III) and Chromium (VI)

Test Method : With reference to EN13130-1:2004; analysis was performed by ICP-OES

Sample 001

Simulant Used : 3% Acetic acid (W/V) aqueous solution
 Test Condition : 100 °C 2 hr(s)



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<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd
Area/volume	-	dm ² /kg	-	3.2
Specific migration of chromium (VI)	★	mg/dm ²	0.004	ND*
Specific migration of chromium (III)	0.02	mg/dm ²	0.004	ND*

Notes :

- (1) ★= Absent
- (2) Test condition & simulant were specified by client.
- (3) * = The result of Chromium (VI) and Chromium (III) are considered as "Not Detected" since the total chromium content determined is "Not Detected".

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation—Specific Migration of Bisphenol A

Test Method : With reference to EN 13130-1: 2004, analysis was performed by HPLC-DAD.

Sample 001

Simulant Used : 3% Acetic Acid (W/V) Aqueous Solution
 Test Condition : 100 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd
Area/volume	-	dm ² /kg	-	3.2
Specific migration of Bisphenol-A	0.05	mg/kg	0.01	ND

Notes :

- (1) Test condition & simulant were specified by client.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation—Specific Migration of Polycyclic Aromatic Hydrocarbons (PAHs)

Test Method : With reference to EN 13130-1: 2004, analysis was performed by GC-MS.

Sample 001

Simulant Used : Isooctane



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Test Condition : 60 °C 4 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	1st
Area/volume	-	dm ² /kg	-	3.2
Naphthalene(NAP)	★	mg/kg	0.01	ND
Acenaphthylene(ANY)	★	mg/kg	0.01	ND
Acenaphthene(ANA)	★	mg/kg	0.01	ND
Fluorene(FLU)	★	mg/kg	0.01	ND
Phenanthrene(PHE)	★	mg/kg	0.01	ND
Anthracene(ANT)	★	mg/kg	0.01	ND
Fluoranthene(FLT)	★	mg/kg	0.01	ND
Pyrene(PYR)	★	mg/kg	0.01	ND
Benzo(a)anthracene(BaA)	★	mg/kg	0.01	ND
Chrysene(CHR)	★	mg/kg	0.01	ND
Benzo(b)fluoranthene(BbF)	★	mg/kg	0.01	ND
Benzo(k)fluoranthene(BkF)	★	mg/kg	0.01	ND
Benzo(a)pyrene(BaP)	★	mg/kg	0.01	ND
Indeno(1,2,3-c,d)pyrene(IPY)	★	mg/kg	0.01	ND
Dibenzo(a,h)anthracene(DBA)	★	mg/kg	0.01	ND
Benzo(g,h,i)perylene(BPE)	★	mg/kg	0.01	ND
Benzo(j)fluoranthene	★	mg/kg	0.01	ND
Benzo(e)pyrene	★	mg/kg	0.01	ND

Sample 001

Simulant Used : 95% Ethanol

Test Condition : 60 °C 6.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	1st
Area/volume	-	dm ² /kg	-	3.2
Naphthalene(NAP)	★	mg/kg	0.01	ND
Acenaphthylene(ANY)	★	mg/kg	0.01	ND
Acenaphthene(ANA)	★	mg/kg	0.01	ND
Fluorene(FLU)	★	mg/kg	0.01	ND
Phenanthrene(PHE)	★	mg/kg	0.01	ND
Anthracene(ANT)	★	mg/kg	0.01	ND
Fluoranthene(FLT)	★	mg/kg	0.01	ND



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Pyrene(PYR)	★	mg/kg	0.01	ND
Benzo(a)anthracene(BaA)	★	mg/kg	0.01	ND
Chrysene(CHR)	★	mg/kg	0.01	ND
Benzo(b)fluoranthene(BbF)	★	mg/kg	0.01	ND
Benzo(k)fluoranthene(BkF)	★	mg/kg	0.01	ND
Benzo(a)pyrene(BaP)	★	mg/kg	0.01	ND
Indeno(1,2,3-c,d)pyrene(IPY)	★	mg/kg	0.01	ND
Dibenzo(a,h)anthracene(DBA)	★	mg/kg	0.01	ND
Benzo(g,h,i)perylene(BPE)	★	mg/kg	0.01	ND
Benzo(j)fluoranthene	★	mg/kg	0.01	ND
Benzo(e)pyrene	★	mg/kg	0.01	ND

Notes :

- (1) ★= Absent
- (2) Test condition & simulant were specified by client.

German Food, Articles of Daily Use and Feed Code of September 1, 2005 (LFGB), Section 30 & 31 with amendments, European Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments and BfR recommendation—Specific Migration of Heavy Metal

Test Method : With reference to EN13130-1:2004, analysis was performed by ICP-OES.

Sample 001

Simulant Used : 3% Acetic Acid (W/V) Aqueous Solution

Test Condition : 100 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	3rd
Area/volume	-	dm ² /kg	-	3.2
Aluminium (Al)	1	mg/kg	0.1	ND
Barium	1	mg/kg	0.25	ND
Cobalt	0.05	mg/kg	0.01	ND
Copper	5	mg/kg	0.25	ND
Iron	48	mg/kg	0.25	ND
Lithium	0.6	mg/kg	0.5	ND
Manganese	0.6	mg/kg	0.25	ND
Zinc	5	mg/kg	0.5	ND
Nickel	0.02	mg/kg	0.02	ND

Notes :



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Test Method : With reference to EN 13130-1:2004, analysis was performed by ICP-MS.

Sample 001:

Simulant Used : 0.5% Citric acid (W/V) aqueous solution

Test Condition : 100 °C 4.0 hr(s)

Test Item(s)	Limit	Unit	MDL	1st + 2nd Migration
Aluminium (Al)	35	mg/kg	0.2	ND
Antimony (Sb)	0.28	mg/kg	0.02	ND
Chromium(Cr)	1.75	mg/kg	0.1	ND
Cobalt(Co)	0.14	mg/kg	0.01	ND
Copper(Cu)	28	mg/kg	0.1	ND
Iron(Fe)	280	mg/kg	0.25	ND
Manganese(Mn)	12.6	mg/kg	0.25	ND
Molybdenum(Mo)	0.84	mg/kg	0.02	ND
Nickel(Ni)	0.98	mg/kg	0.05	ND
Silver(Ag)	0.56	mg/kg	0.03	ND
Tin(Sn)	700	mg/kg	5	ND
Vanadium(V)	0.07	mg/kg	0.005	ND
Zinc(Zn)	35	mg/kg	1	ND
Arsenic(As)	0.014	mg/kg	0.001	ND
Barium(Ba)	8.4	mg/kg	0.25	ND
Beryllium(Be)	0.07	mg/kg	0.005	ND
Cadmium(Cd)	0.035	mg/kg	0.002	ND
Lead(Pb)	0.07	mg/kg	0.005	ND
Lithium(Li)	0.336	mg/kg	0.02	ND
Mercury(Hg)	0.021	mg/kg	0.002	ND
Thallium(Tl)	0.0007	mg/kg	0.0001	ND
Test Item(s)	Limit	Unit	MDL	3rd Migration
Aluminium (Al)	5	mg/kg	0.2	ND
Antimony (Sb)	0.04	mg/kg	0.02	ND
Chromium(Cr)	0.25	mg/kg	0.1	ND
Cobalt(Co)	0.02	mg/kg	0.01	ND
Copper(Cu)	4	mg/kg	0.1	ND
Iron(Fe)	40	mg/kg	0.25	ND
Manganese(Mn)	1.8	mg/kg	0.25	ND



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Test Item(s)	Limit	Unit	MDL	3rd Migration
Molybdenum(Mo)	0.12	mg/kg	0.02	ND
Nickel(Ni)	0.14	mg/kg	0.05	ND
Silver(Ag)	0.08	mg/kg	0.03	ND
Tin(Sn)	100	mg/kg	5	ND
Vanadium(V)	0.01	mg/kg	0.005	ND
Zinc(Zn)	5	mg/kg	1	ND
Arsenic(As)	0.002	mg/kg	0.001	ND
Barium(Ba)	1.2	mg/kg	0.25	ND
Beryllium(Be)	0.01	mg/kg	0.005	ND
Cadmium(Cd)	0.005	mg/kg	0.002	ND
Lead(Pb)	0.01	mg/kg	0.005	ND
Lithium(Li)	0.048	mg/kg	0.02	ND
Mercury(Hg)	0.003	mg/kg	0.002	ND
Thallium(Tl)	0.0001	mg/kg	0.0001	ND

Notes :

- (1) Test condition & simulant were specified by client.
- (2) Requirement for repeat use article: According to Council of Europe Resolution CM/Res(2013)9, the result from 3rd migration shall comply with the Specific Release Limit (SRL) and the sum of 1st and 2nd migration shall not exceed seven times of SRL for repeated use articles
- (3) The ratio of surface area to volume ratio was 4.6 dm² per 1 kg of foodstuff in contact with.

Sample photo:



SGS authenticate the photo on original report only

*** End of Report ***



SGS-CSTC 圣标检测技术有限公司宁波分公司
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Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: CN.Doccheck@sgs.com

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